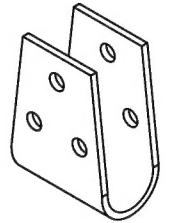
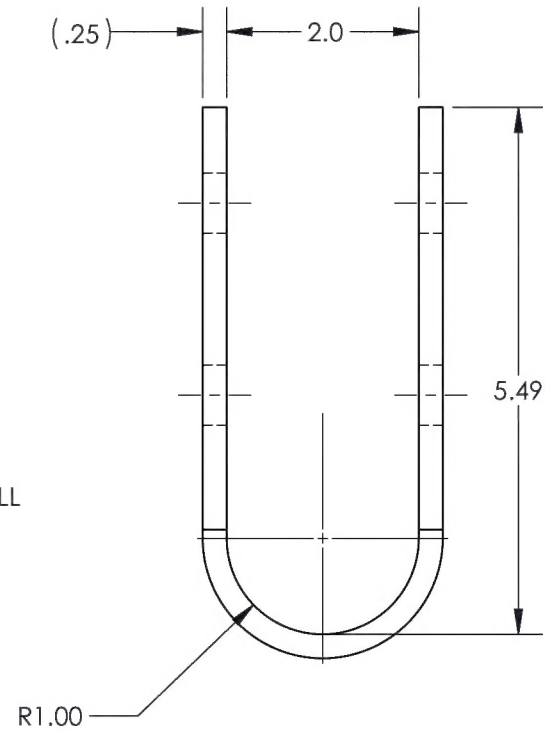
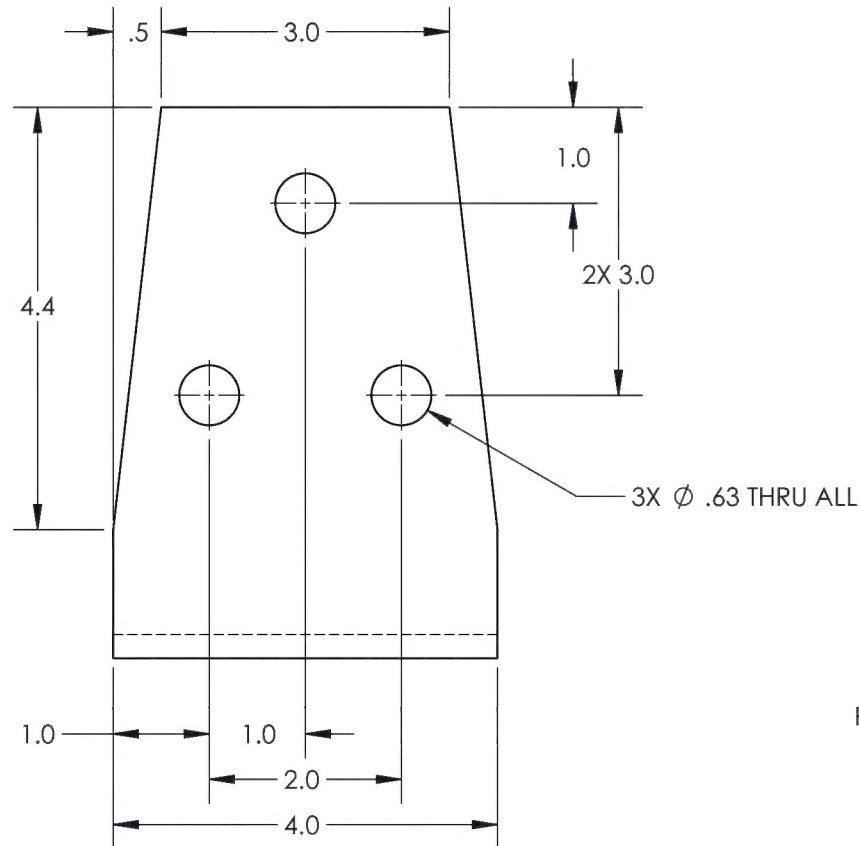


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	AS DRAWN BY CANAM	7/19/2013	CFS	



USED ON
20NR-83W
20NR-83AW

RED BARN MACHINE	
T-BAR STIFFENER	
DWG NO. 20NR-83-2	REV 2
MAT'L 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SEE USED ON SPEC
SCALE 1:2	DATE 11/6/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-83-2	1	T-BAR STIFFENER	1018	1/4 X 4-1/8 X 12-1/4